

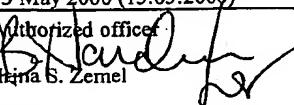
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**PATENT COOPERATION TREATY**  
**PCT**

REC'D 30 MAY 2006	
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**INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY**  
(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference 1193	FOR FURTHER ACTION	See Form PCT/IPEA/416
International application No. PCT/US05/09892	International filing date (day/month/year) 24 March 2005 (24.03.2005)	Priority date (day/month/year) 26 March 2004 (26.03.2004)
International Patent Classification (IPC) or national classification and IPC IPC: C08J 9/10, 9/12 USPC: 521/79, 97, 182, 916		
Applicant NATUREWORKS LLC		
<p>1. This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36.</p> <p>2. This REPORT consists of a total of <u>3</u> sheets, including this cover sheet.</p> <p>3. This report is also accompanied by ANNEXES, comprising:</p> <p>a. <input type="checkbox"/> (sent to the applicant and to the International Bureau) a total of <u>  </u> sheets, as follows:</p> <p><input type="checkbox"/> sheets of the description, claims and/or drawings which have been amended and are the basis of this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).</p> <p><input type="checkbox"/> sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental Box.</p> <p>b. <input type="checkbox"/> (sent to the International Bureau only) a total of (indicate type and number of electronic carrier(s)) <u>  </u>, containing a sequence listing and/or tables related thereto, in electronic form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions).</p> <p>4. This report contains indications relating to the following items:</p> <p><input checked="" type="checkbox"/> Box No. I Basis of the report</p> <p><input type="checkbox"/> Box No. II Priority</p> <p><input type="checkbox"/> Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability</p> <p><input type="checkbox"/> Box No. IV Lack of unity of invention</p> <p><input checked="" type="checkbox"/> Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement</p> <p><input type="checkbox"/> Box No. VI Certain documents cited</p> <p><input type="checkbox"/> Box No. VII Certain defects in the international application</p> <p><input type="checkbox"/> Box No. VIII Certain observations on the international application</p>		
Date of submission of the demand 26 October 2005 (26.10.2005)	Date of completion of this report 15 May 2006 (15.05.2006)	
Name and mailing address of the IPEA/ US Mail Stop PCT, Attn: IPEA/US Commissioner for Patents P.O. Box 1450 Alexandria, Virginia 22313-1450 Facsimile No. (571) 273-3201	<p>Authorized officer </p> <p>Telephone No. 571-272-0577</p>	

## INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.

PCT/US05/09892

## Box No. I Basis of the report

## 1. With regard to the language, this report is based on:

the international application in the language in which it was filed.

a translation of the international application into \_\_\_\_\_, which is the language of a translation furnished for the purposes of:

- international search (under Rules 12.3 and 23.1(b))
- publication of the international application (under Rule 12.4(a))
- international preliminary examination (under Rules 55.2(a) and/or 55.3(a))

2. With regard to the elements of the international application, this report is based on (*replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report*):

the international application as originally filed/furnished

the description:

pages 1-15 as originally filed/furnished  
 pages\* \_\_\_\_\_ received by this Authority on \_\_\_\_\_  
 pages\* \_\_\_\_\_ received by this Authority on \_\_\_\_\_

the claims:

pages 16-18 as originally filed/furnished  
 pages\* \_\_\_\_\_ as amended (together with any statement) under Article 19  
 pages\* \_\_\_\_\_ received by this Authority on \_\_\_\_\_  
 pages\* \_\_\_\_\_ received by this Authority on \_\_\_\_\_

the drawings:

pages \_\_\_\_\_ as originally filed/furnished  
 pages\* \_\_\_\_\_ received by this Authority on \_\_\_\_\_  
 pages\* \_\_\_\_\_ received by this Authority on \_\_\_\_\_

a sequence listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing.

3.  The amendments have resulted in the cancellation of:

- the description, pages \_\_\_\_\_
- the claims, Nos. \_\_\_\_\_
- the drawings, sheets/figs \_\_\_\_\_
- the sequence listing (*specify*): \_\_\_\_\_
- any table(s) related to the sequence listing (*specify*): \_\_\_\_\_

4.  This report has been established as if (some of) the amendments annexed to this report and listed below had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).

- the description, pages \_\_\_\_\_
- the claims, Nos. \_\_\_\_\_
- the drawings, sheets/figs \_\_\_\_\_
- the sequence listing (*specify*): \_\_\_\_\_
- any table(s) related to the sequence listing (*specify*): \_\_\_\_\_

*\* If item 4 applies, some or all of those sheets may be marked "superseded."*

Form PCT/IPEA/409 (Box No. I) (April 2005)

## INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.  
PCT/US05/09892

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

## 1. Statement

Novelty (N)	Claims <u>NONE</u>	YES
	Claims <u>1-25</u>	NO
Inventive Step (IS)	Claims <u>NONE</u>	YES
	Claims <u>1-25</u>	NO
Industrial Applicability (IA)	Claims <u>1-25</u>	YES
	Claims <u>NONE</u>	NO

## 2. Citations and Explanations (Rule 70.7)

Claims 1-25 lack novelty under PCT Article 33(2) as being anticipated by JP 2002-322309 to SEKISUI PLASTICS CO LTD., (hereinafter "Sekisui") or US Patent 5,134,171 to Hammel et al., (hereinafter "Hammel"). Sekisui discloses a process for forming a pressurized molten mixture of polylactic acid resin (PLA) containing foaming agent such as carbon dioxide (see [0022]) in the amount of 10 to 30 parts by weight of the PLA, (see [0025]) and extruding the mixture through a die to foam the mixture. See all illustrative examples. The disclosed PLA is amorphous PLA comprising a mixture of L and D - enantiomers. The extrusion takes place at temperatures of 75-100 C. See [0027]. The mixture further comprises nucleating agent as per [0026]. The process takes place at the conditions at which CO<sub>2</sub> is in supercritical state. See illustrative examples. The invention as claimed, therefore, is fully anticipated by the Sekisui reference.

Claims 1-25 lack novelty under PCT Article 33(2) as being anticipated by Hammel. Hammel discloses a process for forming a pressurized molten mixture of polylactic acid resin (PLA) containing foaming agent such as carbon dioxide (see column 3, lines 35-39, illustrative example 8) in the amount of about 5 % by weight of the PLA, (see illustrative examples) and extruding the mixture through a die to foam the mixture. See all illustrative examples. The disclosed PLA is amorphous PLA comprising a mixture of L and D - enantiomers, see illustrative examples, column 2, line 61 to column 3, line 11, or various copolymers of PLA. The mixture further comprises nucleating agent as per all illustrative examples. The process takes place at the conditions at which CO<sub>2</sub> is in supercritical state. See illustrative examples. The invention as claimed, therefore, is fully anticipated by the Sekisui reference.

Claims 1-25 meet the criteria set out in PCT Article 33(4), and thus meet industrial applicability because the subject matter claimed can be made or used in industry.